



packaging automation line

“I would recommend Cross Bros. with full confidence.”

Kevin Helman, Director of Manufacturing, Signature Breads

In 2010, Signature Breads wanted to improve their bottom line. Cross Bros. developed a turn-key solution that met all of Signature Breads’ objectives which included having little to no downtime.

Signature Breads Objectives:

- Automation of More Processes
- Labor Savings
- Productivity Gains
- Free & Clear Access on their Plant Floor
- Space Utilization
- Integration of Material Handling Systems
- Start Up & Commissioning
- Post-Completion Service & Support



Cross Bros. designed and installed a solution that allowed totally hands-off packaging for Signature Breads. The processes of **case erecting, bag inserting, bag closing, case sealing** and **case labeling** for the packaging department is now entirely automated.

Cross Bros. also developed a **conveyor system** that brings finished cases to a central location for easy palletizing. The system design took advantage of overhead space in the room while still providing clear access below. Cross’s **expertise in project management** allowed the system to be installed while working around daily packaging activity to minimize disruption and downtime.

Within a month of project completion, Signature Breads had already saved \$23,000 in cost savings which was on target for their initial projections.



“Without a doubt, I would work with Cross Bros. again. I will look to them in the future for our automation material handling needs.”

Kevin Helman, Director of Manufacturing, Signature Breads

